

#### Wheel selection chart

#### High performance

1/4" HP



For all your steel applications

High performance for all day grinding with exceptional smoothness!

WALTER

ALLSTEEL For all your steel and stainless steel applications

The perfect combination of high removal and cool grinding!



#### Ultra high performance

**XCAVATOR** 



For all your steel and stainless steel applications

Ultra High Removal grinding!



#### Extreme performance

#### HP XX

For all your steel applications



#### ALLSTEEL XX

For all your steel and stainless steel applications



High removal rate combined with Highest removal rate for heavy welds longest life! And other tough applications!





# High performance

### **1**/<sub>4</sub>" **HP**™

For all day grinding with exceptional contact; hugs the grinding surface

Formulated for safety and high performance in a wide range of metal grinding operations. Made from the highest quality abrasive grain with greater hardness and wear resistance, they grind welds down fast and with less effort. Their breakthrough performance sets new standards for general purpose grinding of steel.





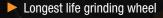
## Extreme performance

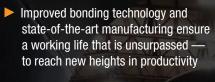


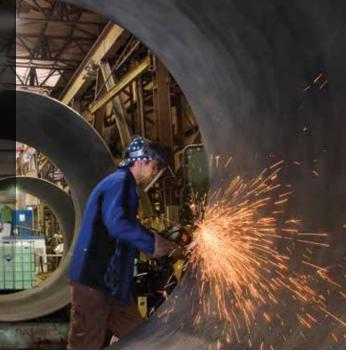
#### Premium performance grinding

We are committed to improving your productivity by providing you with products that perform better. HP XX grinding wheels incorporate the very latest advances in abrasive grain, bonding and manufacturing technology to substantially lower your total grinding costs. Use HP XX to achieve the highest productivity in all heavy-duty grinding applications. When all costs are considered, HP XX will be the wheel that grinds at the lowest cost.









# High performance

### Allsteel™

Our most versatile grinding wheel

These grinding wheels are designed to deliver top performance when working on both steel and stainless steel. They incorporate the latest developments in grain and bonding technology to lower your grinding costs. Operator safety and comfort, fast removal rates and outstanding life are key features that will let you do more work in less time — guaranteed!





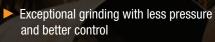
## Extreme performance



Exceptional grinding with less effort

Manufactured with productivity in mind, these wheels will not only get the job done faster and last longer but are also easier to control requiring less pressure to do the same job. Grain, bond and reinforcement are of the highest quality and each wheel is perfectly balanced for superior control in the most demanding applications.





- Outstanding life in both steel and stainless steel
- Wheels are balance-controlled within tolerances twice as strict for absolute safety



# Ultra high performance

### **XCAVATOR**

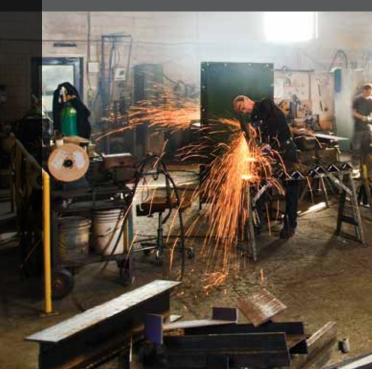
#### Ultra High Removal Grinding

Xcavator is the newest member of Walter's family of high performance grinding wheels. Joining ranks with HP, Allsteel,

HP XX and Allsteel XX, the Xcavator makes its debut on the metal fabricating and finishing scene spring 2014; its distinguishing factors are its Ultra High Removal and its compatibility with all metals (steel, stainless, cast iron, hard alloyed steel, etc.). When the number one priority is high removal, Xcavator is the wheel of choice. You will feel the bite of this wheel in every type of metal. Xcavator, the real man's grinding wheel!

Walter's dedication to providing the ultimate in innovation is ensured through rigorous testing; the Xcavator is no exception. Confronted with some of the industry's toughest metals, from tungsten carbide to quenched and tempered steel, the Xcavator demonstrated time and time again its capacity for Ultra High Removal. If it can guarantee high removal in the hardest of metals imagine the results attained in standard steel and stainless metals!

- Ultra High Removal Rate
- Fe-Free formulation (guaranteed not to contaminate stainless steel)
- Patented UHR multi-layer manufacturing process
- Advanced design prevents edge flakiness (added safety)
- Optimal power transfer from operator to working surface





### **Productivity Reports**

With an abrasives usage analysis, made possible through the bucket program, a member of the Walter sales team provides the customer with a detailed productivity report. This report will compare Walter product versus competitive product in terms of yearly usage, removal, labour time and cost, product life, product cost, etc. With all the facts in hand,

we aim at providing our customers with the information needed to make decisions that will positively impact their business.



### Safety Seminars

Because health and safety are top priority

As an addition to Walter's added value services, we offer FREE Safety Seminars to encourage a safer work environment. Whether it is the Abrasives Safety Seminar or the Chemical Safety Seminar, we work with our customers to customise the perfect training

for their team(s). These safety seminars are free of charge and help us set the standard for industry best practices.



#### ALLSTEEL™

1/8" <b>TYP</b>	E 27		[STEEL/INOXYDABLE]		
dia.	thick.	arbor	order no.	max. RPM	std. pkg.
4 1/2"	1/8"	7/8"	08-C 452	13,300	25
5"	1/8"	7/8"	08-C 502	12,200	25
6"	1/8"	7/8"	08-C 602	10,200	25
7"	1/8"	7/8"	08-C 702	8,600	25
9"	1/8"	7/8"	08-C 902	6,600	25
1/4" TYP	E 27		[STEEL/INO	KYDABLE]	
dia.	thick.	arbor	order no.	max. RPM	std. pkg.
4 1/2"	1/4"	7/8"	08-C 450	13,300	25

08-C 500

08-C 600

08-C 700

08-C 900

12,200

10,200

8,600

6.600

25

25

25

25

#### **ALLSTEEL XX™**

1/4"

1/4"

1/4"

1/4"

7/8"

7/8"

7/8"

7/8"

5"

6"

7"

9"

1/8" TYP	E 27			[STEEL/INOXYDABLE]		
dia.	thick.	arbor	order no.	max. RPM	std. pkg.	
4 1/2"	1/8"	7/8"	08-H 452	13,300	25	
5"	1/8"	7/8"	08-H 502	12,200	25	
6"	1/8"	7/8"	08-H 602	10,200	25	
7"	1/8"	7/8"	08-H 702	8,600	25	
9"	1/8"	7/8"	08-H 902	6,600	25	
1/"TVDE 27						

74 I I I	C 21			[STEEL/INUXTDADLE]			
dia.	thick.	arbor	order no.	max. RPM	std. pkg.		
4 1/2"	1/4"	7/8"	08-H 450	13,300	25		
5"	1/4"	7/8"	08-H 500	12,200	25		
6"	1/4"	7/8"	08-H 600	10,200	25		
7"	1/4"	7/8"	08-H 700	8,600	25		
9"	1/4"	7/8"	08-H 900	6,600	25		

#### **XCAVATOR**™

ACATATON								
1/4" TYP	E 27		[STEEL/STAINLESS/HARD]					
dia.	thick.	arbor	order no.	max. RPM	std. pkg.			
4 1/2"	1/4"	5/8"-11 Spin-On	08-P 450	13,300	20			
4 1/2"	1/4"	7/8"	08-P 460	13,300	25			
5"	1/4"	5/8"-11 Spin-On	08-P 500	12,200	20			
5"	1/4"	7/8"	08-P 510	12,200	25			
6"	1/4"	7/8"	08-P 600	10,200	25			
7"	1/4"	7/8"	08-P 700	8,600	25			
9"	1/4"	7/8"	08-P 900	6,600	25			

#### **1/4" HP™**

1/4" <b>SPI</b> I	[STEEL]				
dia.	thick.	arbor	order no.	max. RPM	std. pkg.
4 ½"	1/4"	%" <b>−</b> 11	08-B 450	13,300	20
5"	1/4"	%" <b>-</b> 11	08-B 500	12,200	20
6"	1/4"	%" <b>–</b> 11	08-B 630	10,200	20

1/4" <b>SPI</b> I	[STEEL]				
dia.	thick.	arbor	order no.	max. RPM	std. pkg.
4 1/2"	1/4"	½"−11	08-B 451	13,300	20
5"	1/4"	%" <b>−</b> 11	08-B 501	12,200	20

1/4" TYPI	1/4" TYPE 27						
dia.	thick.	arbor	order no.	max. RPM	std. pkg.		
3"	1/4"	3/8"	08-B 310	20,000	25		
4"	1/4"	3/8"	08-B 410	15,300	25		
4"	1/4"	5/8"	08-B 400	15,300	25		
4 1/2"	1/4"	7/8"	08-B 460	13,300	25		
5"	1/4"	7/8"	08-B 510	12,200	25		
6"	1/4"	7/8"	08-B 600	10,200	25		
7"	1/4"	7/8"	08-B 710	8,600	25		
9"	1/4"	7/8"	08-B 910	6,600	25		

1/4" TYPE	[STEEL]				
dia.	thick.	arbor	order no.	max. RPM	std. pkg.
7"	1/4"	7/8"	08-B 701	8,600	25
9"	1/4"	7/8"	08-B 901	6,600	25

#### **HP XX**™

1/4" <b>SPII</b>	<b>V-ON</b> T	[STEEL]			
dia. thick.		arbor	order no.	max. RPM	std. pkg.
4 1/2"	1/4"	5⁄8" <b>−</b> 11	08-K 450	13,300	20
5"	1/4"	½"−11	08-K 500	12,200	20

1/4" TYP	1/4" TYPE 27						
dia.	thick.	arbor	order no.	max. RPM	std. pkg.		
4"	1/4"	3/8"	08-K 410	15,300	25		
4"	1/4"	5/8"	08-K 400	15,300	25		
4 ½"	1/4"	7/8"	08-K 460	13,300	25		
5"	1/4"	7/8"	08-K 510	12,200	25		
6"	1/4"	7/8"	08-K 600	10,200	25		
7"	1/4"	7/8"	08-K 700	8,600	25		
9"	1/4"	7/8"	08-K 900	6,600	25		

1/4" TYPI	[STEEL]				
dia.	thick.	arbor	order no.	max. RPM	std. pkg.
7"	1/4"	7/8"	08-K 701	8,600	25
9"	1/4"	7/8"	08-K 901	6,600	25

### **Bucket Program**

## **Evaluation of cost savings potential and improved worker safety**

Walter, jointly with our distributors, will place buckets in strategic locations throughout our customer's facility. Over the course of a few weeks, the used abrasives, brushes, tooling, etc. are collected in orange Walter bucket(s). A Walter Sales Representative will return to the given facility, analyse the bucket contents and will provide recommendations that will help the customer optimize their abrasives use as well as provide

suggested work process improvements. The Bucket Program helps customers: reduce abrasives costs, improve productivity and encourage safer working habits maximizing every dollar spent.



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WALTER is proud to have its Research, Development and Distribution Quality System certified under the International Standard ISO 9001: 2008.

For product information or a free demonstration at your facility, call toll free

1-888-592-5837

WALTER.COM

Available at:

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