# **VIKING 2450 SERIES**

# **Auto-Darkening Welding Helmets**





# **KEY FEATURES**

The VIKING™ 2450, our lightweight premium helmet series, offers an excellent blend of optics, comfort & versatility.

## **Industry Leading Optics**

- Exclusive 4C® Lens Technology
- 1/1/1/1 Optical Clarity
- 9.3 Sq. In. Auto-Darkening Viewing Area
- · Long lasting battery life
- · Easy to adjust

### **All Day Comfort**

Innovative X6 Headgear™
 distributes weight, reduces
 pressure and optimizes balance

#### Versatility

- · Low profile external grind control
- Consistent indoor & outdoor performance

Process »
Stick, TIG, Pulsed TIG, MIG, Pulsed
MIG, Flux-Cored, Gouging, Grinding







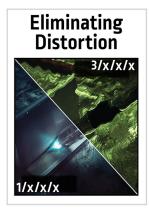


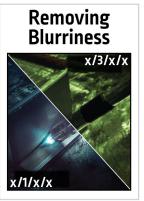
# **4C LENS TECHNOLOGY**

Lincoln Electric's proprietary liquid crystal display (LCD) enhances the visible color spectrum of the display. Unlike traditional auto-darkening filters, 4C lens technology broadens the color range & hues which can be seen in both light and dark states. This eliminates imperfections and color saturation to create the clearest view of the base material, arc & puddle, while reducing eye strain.

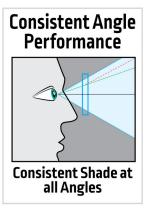


#### 1/1/1/1 OPTICAL CLARITY









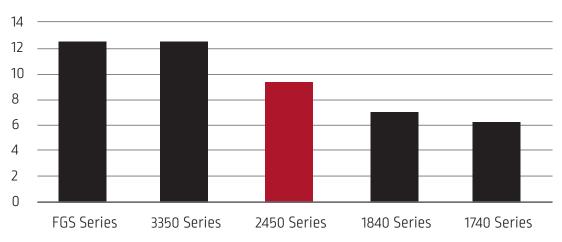
#### **LARGE VIEWING AREA**

# **Auto-Darkening Lens Size**

While the quality of the auto-darkening lens is critical, the size is also an important attribute to consider.



Sq. Inches



### **Superior Comfort**

- Adjustable, form fitting top head supports distribute weight and optimize balance
- Orientation adjustment pin for optimal resting position
- Rotatable front headband for personalized support and fit
- 4. Innovative and easy to use forward and backward adjustments
- Strategically positioned rear 5. headband improves balance
- Unique flexible backpad eliminates common pressure point



## EXTERNAL LOW PROFILE GRIND CONTROL

### **Switching Modes Made Easy**

The left side of the helmet features an industrial button which connects to the auto darkening lens. Press and hold for 3 seconds to switch between weld and grind modes.

#### Benefits:

- Increases productivity
- Prevents accidental activation
- **Enhanced application versatility**



#### **ADDITIONAL FEATURES**

## **Hard Hat Compatible**



**Enhanced Outdoor Performance** 



**Cheater Lens** Compatible



#### REPLACEMENT PARTS

Part Number	Description	Product Type
KP2898-1	Outside Cover Lens - 3350 & 2450 Series	
KP2931-1	Inside Cover Lens - 2450 Series	Cover Lenses
S27978-32	Gasket - Outside Cover Lens Seal - 3350 & 2450 Series	
KP4628-1	Bulk Outside Cover Lens – 3350 & 2450 Series	
KP2930-1	Sweatband - Super Soft Knit Cotton	
KP4541-1	Soft Cotton Back Pad for X6 Headgear™	
KP4470-1	X6 Headgear	Sweatband & Headgear
K3908-1	Pivot Headgear	
K4100-1	Traditional Headgear	
KP3047-1	Hard Hat Adapter - Halo Style	Hand Had Advisor
KP3486-1	Hard Hat Adapter - Slotted Style	Hard Hat Adapters
KP3046-XXX	Magnifying Cheater Lenses - 1.00 MAG - 2.50 MAG	Cheater Lenses
KP2932-4	ADF Cartridge - 2450 Series	
KP4562-1	Grind Button Assembly	Auto Poologia of Place C Poolog
KP4491-1	CR 2450 Battery	Auto-Darkening Filter & Parts
S27978-33	ADF Cartridge Holder	
KP4560-1	Glossy Black 2450/3350 Replacement Shell	Doub convert Challe
KP4561-1	Matte Black 2450/3350 Replacement Shell	Replacement Shells

#### PRODUCT SPECIFICATIONS

Product Name	Lens Switching Speed (sec)	Variable Shade/ Control	Battery Replacement Type	Magnifying "Cheater" Capable Lens	Grind Mode Shade/ Control	Light Sensitivity Control	Delay Control Dark to Light (sec)	Arc Sensors	TIG Amp Rating	Cartridge/ View Size in. (mm)	Temperature Range	Weight oz. (g)
VIKING 2450	1/25,000	5-13 Internal	2 CR2450 Replaceable Batteries	Yes	3.5 / Internal	Continuous	0.1 - 1.0 Fully Adjustable	4	DC > 2 Amp AC > 2 Amp	Cartridge US: US 5.25 x 4.50 (133 x 114) View: 3.82 x 2.44 (97 x 62)	<b>Operating:</b> -10°C - +55°C (14°F - 131°F) <b>Storage:</b> -20°C - +70°C (-4°F - 158°F)	21 (595)

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