# **MULTI PROCESS**

## Light Industrial

## Medium Industrial

#### **MULTIPROCESS 201 SLM**

Multiprocess 201 SLM – The Multiprocess 201 SLM is a powerful, portable, and very intelligent welding machine. This unit is capable of Stick welding, MIG welding and TIG welding with a lift start in manual or synergic mode. The combination of synergic control and job programing ability makes this unit user-friendly for less experienced welders looking to perform high quality welds. It features a LCD display which walks the user through setup one step at a time and then automatically adjusts its parameters to meet the required use. It's like having your own personal welding expert right there with you! This unit is also dual voltage, which makes it the perfect choice for anyone – from a novice to the professional production welder who has speed and quality in mind.

# **FEATURES**

- LCD display for quick intuitive setup whether you are an expert or beginner.
- Tested in 104°F/40°C, designed for the toughest conditions.
- Digital control of the welding parameters based on the type of material, gas and wire diameter to be used.
- Dual voltage, can be used with both 240V (+10% 15%) or 120V (+10% 15%) power sources.
- Built-in polarity changeover feature for most common gas and gasless wires.
- · Lift TIG Arc start.
- Professional wire feeding mechanism with 30mm rolls.
- · Double groove rolls replaceable without any tools.
- "Energy Saving" function to operate the power source cooling fan only when necessary.
- · Spool gun compatible.
- Adjustable Inductance, Burn Back and ARC Force control.
- · Hot Start & Gas Pre- and Post-Control.
- Both 8-inch and 12-inch (203 and 305 mm) Wire Spool Sizes.
- · Metal face panel.
- · Comprehensive 3 Year Warranty.















#### **PROCESSES**



GMAW - SOLID WIRE FCAW - FLUX - CORE WIRE



GTAW (DC) - SCRATCH / LIFT START







SYNERGIC

Synero

MULTIPROCESS 201 SLM Technical Specification						
Process	MIG/Flux Cored	TIG (Lift ARC)	Stick Electrode			
Input Voltage, Single Phase, 50/60 Hz		208 to 240 V(±10%)				
Primary Current@Max Welding Current	25.3 A	19.5 A	29.8 A			
Maximum Primary Effective Current (I1 eff max)	13 A	9.8 A	15.5 A			
Technology of Adjustment (Maual / Synergic)	Manual or Synergic					
Welding Current Range	10 - 200 A	10 - 200 A	10 - 200 A			
Duty Cycle @ Maximum Welding Current in 104° F (40° C)	20%	20%	20%			
Welding Current @ 100% Duty Cycle in 104° F (40° C)	120 A	120 A	120 A			
Welding Current @ 60% Duty Cycle in 104° F (40° C)	130 A	130 A	130 A			
Open Circuit Voltage : Volt	47 V					
Solid Steel Wire Size Range: inch (mm)	0.023 - 0.040 in (0.6 - 1 mm)					
Stainless steel Wire Size Range: inch (mm)	0.023 - 0.040 in (0.6 - 1 mm)					
Flux-cored Wire Size Range: inch (mm)	0.030 - 0.045 in (0.8 - 1.2 mm)					
Aluminum Wire Size Range: inch (mm)	0.030 - 0.045 in (0.8 - 1.2 mm)					
Max Wire Feeder speed : ipm (m/min)	656 ipm (16.4 m/min)					
Wire Feeder Mechanism Material	Metal					
Wire Spool Size : inch (mm)	8 or 12 inch (203 or 305 mm)					
Weight: lb (Kg)	49 lb (22.5 Kg)					
Dimensions Including Handle (D,W,H): inch (mm)	24.4 x 13.3 x 16.1 inch (620 x 340 x 410 mm)					



# **MULTI PROCESS**

#### **MULTIPROCESS 201 SLM**

#### **Available Models:**

 $\begin{tabular}{ll} MULTIPROCESS~201~SLM~,~Silver~(PLC7580155)\\ Including~MIG~Torch \end{tabular}$ 

MULTIPROCESS 201 SLM , Gold (PLC7580156) Including MIG & TIG Torch



### What Is Included MULTIPROCESS 201 SLM (Silver) ITEM PART NO. MULTIPROCESS 201 SLM, Silver PLM7580150 Ground Clamp Set (250 A - 10 ft), AWG 4 ALP1980449 Electrode Holder Set (250 A - 10 ft), AWG 4 ALP2280095 MIG Torch Tweco® Style (200 A - 12 ft) CWGPGTW200-12E Regulator CW-RLV-150-60CF-AR TLJ1080188 Gas Welding Hose MIG Drive Roll (0.030-0.035 Inch V Groove) TGL0480458 MIG Drive Roll (0.030-0.040 Inch V Groove) TGL0480462 MIG Drive Roll (0.030-0.035 Inch Knurld) TGL0480464 MIG Torch Tweco® Style Consumable Kits **ALPMIGCON** Upgrade to "Gold" and get additional: TIG Torch Air Cooled (26 SERIES) CWSG26FX-S1-12-SL-GS4 TIG Consumable Kit ALPTORCHCON26

OPTIONAL ACCESSORIES (MULTIPROCESS 201 SLM , Silver)							
PRODUCT	PART NO.		PRODUCT	PART NO.			
MIG Spool Gun (150A 60% - 20 ft)	CWPLSP150A-24-P1-60ER	\$	TIG Torch Air Cooled (26 SERIES)	CWSG26FX-S1-12-SL-GS4			
MIG Spool Gun (360A 60% - 26 ft)	CWPGSP360A-24-N-80ER	\$	TIG Consumable Kit	ALPTORCHCON26	-KII		
Welder Cart For Single Phase Machines	TGJ2250681	H	Gas Inlet	CGA3180121			
Ground Clamp Set (250 A - 10 ft), AWG 4	ALP1980448		MIG Torch Tweco® Style Consumable Kits	ALPMIGCON			
Ground Clamp Set (250 A - 20 ft) , AWG 4	ALP1980451		Adapter Plug 230-120V	CGA9980060	0		
Ground Clamp Set (250 A - 30 ft) , AWG 4	ALP1980452		Welding Helmet (Black A1)	CWPOWER-980S			
Electrode Holder Set (250 A - 20 ft), AWG 4	ALP2280449	O	Welding Helmet (Sugar Maple A1)	CWPOWER-980S-D1			
Electrode Holder Set (250 A - 30 ft), AWG 4	ALP2280470		Welding Helmet (Red Maple A1)	CWPOWER-980S-D2			
Electrode Holder Set (250 A - 50 ft), AWG 4	ALP2280472	O	Welding Helmet (Coal Fire A1)	CWPOWER-980S-P08			